



POLYKEN® 231
Military Grade Duct Tape

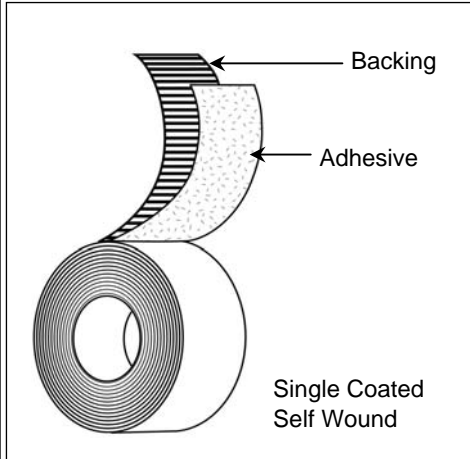
APPLICATIONS

- Quality waterproof packaging tape for military packaging and other demanding applications.
- General repair and sealing.

FEATURES & BENEFITS

- Waterproof.
- High adhesion - sticks to a variety of surfaces.
- Strong and durable.
- Meets Federal Specification ASTM D-5486 Type IV, Class 1 (supersedes PPP-T-60E, and PPP-T-60D).
- Meets Defense Standard 81-25.

CONSTRUCTION



PRODUCT DESCRIPTION

Single-Coated Construction

Backing:

- Polyethylene Coated Cloth

Adhesive:

- Rubber

Colors:

- Black, Olive Drab, Silver

TEST DATA

Test	Typical Value	Typical Value (Metric)	Test Method
Total Thickness	12 mils	304.80 μ	ASTM D 1000
Adhesion to Steel	80 oz./in.	8.76 N/cm	PSTC-1
Adhesion to Backing	30 oz./in.	3.28 N/cm	PSTC-1
Tensile Strength	50 lb./in.	87.56 N/cm	ASTM D 1000
Unwind Force	40 oz./in.	4.38 N/cm	ASTM D 1000
Maximum Performance Temperature	200 F		

**Recommended storage conditions: 40-60% Humidity, 60°F-80°F

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